

# **INSTALLATION INSTRUCTIONS, 6 QUART B/RB DAKOTA TRUCK OIL PAN**

- **Works with Milodon windage tray # 32000**
- **Available with either 1/2" or 3/8" pick up**

1. Due to interference problems, stock truck style dipsticks are not provided with the oil pan. The passenger car style dipstick may be used if it is shortened to measure the oil depth in the front portion of the pan, with the engine sitting level.
2. The oil pickup tube has a built-in step for correct pan to screen clearance. This should just touch the bottom of the pan as it is being installed.
3. Install pan as per factory service manual, which calls for pan bolt torque specs @ 15 ft. lbs. (Starting from the center out.)
4. Adjust dipstick length (shorten) until it just touches bottom of pan.
5. Fill the empty pan with 6 quarts of oil (this does NOT include the filter.)
6. Before starting the engine: With the vehicle level, check the dipstick and scribe the new full level where the new oil mark is.
7. Remember to ADD 1 quart of oil for the filter.

# INSTALLATION INSTRUCTIONS, 6 QUART 273/318/340 or 360 DAKOTA TRUCK OIL PAN

- **Works with Milodon windage tray # 32230**
- **Comes with 3/8" pick up**

1. The oil pickup tube has a built-in step for correct pan to screen clearance. This should just touch the bottom of the pan as it is being installed.
2. Install pan as per factory service manual, which calls for pan bolt torque specs @ 15 ft. lbs. (Starting from the center out.)
3. Fill the empty pan with 6 quarts of oil (this does NOT include the filter.)
4. Before starting the engine: With the vehicle level, check the dipstick and scribe the new full level where the new oil mark is.
5. Remember to ADD 1 quart of oil for the filter.
6. 360 pans DO NOT interchange with 273/318/340.
7. Oil pans work with flexible dipsticks; Milodon #22040 or Lokar #ED-5005.
8. We carry the Milodon style and provide an additional support bracket designed to be mounted on the passenger side motor mount bracket and lug (as shown).
9. For additional installation info read and follow Milodon's instructions on back of dipstick package (Ford late model #22040).



**Milodon #22040 with  
support bracket**